



# SAFETY DATA SHEET

SDS#: 0002001-03 Rev E  
Revision Date: 8/17/2015

Original Preparation Date: 12/1/08

## 1. Identification

**Product identifier** Ink Cartridge for Tissue-Tek® AutoWrite® Slide Printer and Cassette Printer

**Other means of identification**

**Product code** 8035 (a component of ink cartridge kit #8051)

**Recommended use** Tissue-Tek® AutoWrite® Slide Printer and Cassette Printers

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer/Supplier** Sakura Finetek USA Inc.

**Address** 1750 West 214th St.  
Torrance, CA 90501

**Telephone** 1-310-972-7800

**Emergency phone number** CHEMTREC: 1-800-424-9300

**Email** SDSsupport@sakuraus.com

## 2. Hazard(s) identification

**Physical hazards** Flammable liquids Category 3

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2A  
Sensitization, skin Category 1  
Reproductive toxicity (fertility) Category 2  
Specific target organ toxicity, single exposure Category 3 narcotic effects

**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 2  
Hazardous to the aquatic environment, long-term hazard Category 2

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Warning

**Hazard statement** Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility. Toxic to aquatic life with long lasting effects.

### Precautionary statement

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

<b>Response</b>	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.
<b>Storage</b>	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	CAS number	%
1-Methoxy-2-propanol	107-98-2	50-70
Aromatic urethane acrylate	Proprietary	5-15
Dipentaerythritol hexaacrylate	60506-81-2	5-10
Dipentaerythritol pentaacrylate	29570-58-9	5-10
1,6-Hexanediol diacrylate	13048-33-4	1-5
Diacrylate of bisphenol A derivative	Proprietary	1-5
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	1-5
Ethoxylated (3) trimethylolpropane triacrylate	28961-43-5	1-5
Tris(2-hydroxyethyl) isocyanurate triacrylate	40220-08-4	1-5

**Composition comments** Chemical ingredient identity and/or concentration information withheld for some or all components present is confidential business information (trade secret), and is being withheld as permitted by 29 CFR 1910.1200(i).

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur. If ingestion of a large amount occurs, seek medical attention.
<b>Most important symptoms/effects, acute and delayed</b>	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Dike and collect water used to fight fire. Avoid discharge into drains, water courses or onto the ground.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Flammable liquid and vapor.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. The product is immiscible with water and will spread on the water surface.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. A vapor-suppressing foam may be used to reduce vapors. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.  Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Protect from direct sunlight. Avoid ultraviolet (UV) light sources.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value
1-Methoxy-2-propanol (CAS 107-98-2)	STEL	100 ppm
	TWA	50 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
1-Methoxy-2-propanol (CAS 107-98-2)	STEL	540 mg/m <sup>3</sup>
	TWA	150 ppm
		360 mg/m <sup>3</sup>
		100 ppm

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
1,6-Hexanediol diacrylate (CAS 13048-33-4)	TWA	1 mg/m <sup>3</sup>
		0.11 ppm

**Biological limit values** No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US - California OELs: Skin designation

1-Methoxy-2-propanol (CAS 107-98-2) Can be absorbed through the skin.

**Appropriate engineering controls** Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). Risk of splashes: Face shield is recommended.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** Chemical respirator with organic vapor cartridge and full facepiece.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

**Physical state** Liquid.

**Form** Liquid.

**Color** Black.

**Odor** Ether.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** 242.6 - 257 °F (117 - 125 °C) (760 mm Hg)

<b>Flash point</b>	86.0 °F (30.0 °C) Closed Cup
<b>Evaporation rate</b>	0.8 BuAc
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	1.17 kPa
<b>Vapor density</b>	Not available.
<b>Relative density</b>	0.9 (approximate)
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Insoluble
<b>Solubility (other)</b>	Soluble in polar organic solvents
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	554 °F (290 °C)
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	7.9 cP (77 °F (25 °C))
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	If material comes into contact with heat or direct sunlight, it may catalyze a highly exothermic polymerization reaction.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Avoid temperatures above 140°F (60°C). Exposure to sunlight. Avoid ultraviolet (UV) light sources.
<b>Incompatible materials</b>	Strong oxidizing agents. Strong acids. Strong bases. Radical initiators. Peroxides. Reactive metals.
<b>Hazardous decomposition products</b>	Thermal decomposition or combustion may produce: carbon oxides, nitrogen oxides.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard. Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics** May cause drowsiness and dizziness. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** Narcotic effects. May cause an allergic skin reaction.

Components	Species	Test Results
1,6-Hexanediol diacrylate (CAS 13048-33-4)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	3600 mg/kg
<i>Oral</i>		
LD50	Rat	5000 mg/kg
1-Methoxy-2-propanol (CAS 107-98-2)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	3739 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Not listed.		
<b>NTP Report on Carcinogens</b>		
Not listed.		
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>		
Not listed.		
<b>Reproductive toxicity</b>	Suspected of damaging fertility.	
<b>Specific target organ toxicity - single exposure</b>	May cause drowsiness and dizziness.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful.	

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
1,6-Hexanediol diacrylate (CAS 13048-33-4)		
<b>Aquatic</b>		
<i>Acute</i>		
Algae	EC50	Desmodesmus subspicatus 1.5 mg/l, 72 hours
Crustacea	EC50	Daphnia magna 2.6 mg/l, 48 hours
Fish	LC50	Leuciscus idus 4.6 - 10 mg/l, 96 hours
<b>Persistence and degradability</b>	No data is available on the degradability of this product.	
<b>Bioaccumulative potential</b>	No data available.	
<b>Mobility in soil</b>	The product is insoluble in water.	
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

<b>UN number</b>	UN1210
<b>UN proper shipping name</b>	Printing ink
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B1, IB3, T2, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	173
<b>Packaging bulk</b>	242

#### IATA

<b>UN number</b>	UN1210
<b>UN proper shipping name</b>	Printing ink
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

<b>UN number</b>	UN1210
<b>UN proper shipping name</b>	PRINTING INK
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EmS</b>	F-E, S-D
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

#### General information

IMDG Regulated Marine Pollutant.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

1-Methoxy-2-propanol (CAS 107-98-2) LISTED

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**SARA 313 (TRI reporting)**  
Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations**

**US. Massachusetts RTK - Substance List**

1-Methoxy-2-propanol (CAS 107-98-2)

**US. New Jersey Worker and Community Right-to-Know Act**

1-Methoxy-2-propanol (CAS 107-98-2)

**US. Pennsylvania Worker and Community Right-to-Know Law**

1-Methoxy-2-propanol (CAS 107-98-2)

**US. Rhode Island RTK**

Not regulated.

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 1-DEC-2008  
**Revision date** 17-AUG-2015  
**Version #** E  
**HMIS® ratings** Health: 2\*  
Flammability: 3  
Physical hazard: 1

**NFPA ratings**





**Disclaimer**

Sakura Finetek USA Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.